**[](https://de.smartsheet.com/try-it?trp=49248&utm_language=DE&utm_source=integrated+content&utm_campaign=/free-lean-six-sigma-templates&utm_medium=ic+5+whys+template+word+de&lpa=ic+5+whys+template+word+de&lx=jazGWVt6qlFVesJIxmZmqABAgeTPLDIL8TQRu558b7w)5 WHYs VORLAGE**

|  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| **DEFINIEREN SIE DAS PROBLEM** |  |  | | | | |  |  | |  | | | |  | | |  |  | | |  |  | | |  |  | | |  |  | | | | | | | |  | | | |
|  | Problem hier definieren | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |  | | | |
|  |  | | | | |  |  | |  | | | |  | | |  |  | | |  |  | | |  |  |  | |  | | | | | | | | |  | | | |
| **WARUM IST DAS EIN PROBLEM?** |  | **HAUPTURSACHE** | | | | | |  | |  | | | |  | | |  |  | | |  |  | | |  |  |  | |  | | | | | | | | |  | | | |
|  | Warum passiert das? | | | | | | | | | | | | | | |  |  | | |  |  | | |  |  |  | |  | | | | | | | | |  | | | |
| 1 | Es geschieht, weil | | | | | | | | | | | | | | | | | | | | | | | | |  | | | | |  | | | | | |  | | | |
|  |  | |  | Warum ist das so? | | | | | | | | | | | | | | | |  |  |  |  | | | |  |  | | | | | | | | | | | | |
|  |  | | 2 | Es geschieht, weil | | | | | | | | | | | | | | | | | | | | | | | |  | | | | | | | | | | | | |
|  |  |  | | |  | Warum ist das so? | | | | | | | | | | | | | | | | | | | | | |  |  | | | | |  | | | |  | | |
|  |  |  | | | 3 | Es geschieht, weil | | | | | | | | | | | | | | | | | | | | | | | |  | |  | | | |  | | |  | |
|  |  | | | | | | | | | Warum ist das so? | | | |  |  | | |  | | | | | | | | | | | | | | | | | | | | | | |
|  |  | | | | | | | 4 | | Es geschieht, weil | | | | | | | | | | | | | | | | | | | | | | |  | |  | | | | | |
|  |  | | | | | | | | | | | Warum ist das so? | | | | | | | **GRUNDURSACHE** | | | | | | | | | | | | | | | | | | | | |  |
|  | **HINWEIS: Wenn das abschließende "Warum" keine kontrollierbare Lösung hat, kehren Sie zum vorherigen "Warum" zurück.** | | | | | | | | | | 5 | | Es geschieht, weil | | | | | | | | | | | | | | | | | | | | | | | |  | | | |
|  |  | | | | |  |  | |  | | | |  | | |  |  | | |  |  | | |  |  | | |  |  | | | | | | | |  | | | |
| **ZU ERGREIFENDE KORREKTURMAßNAHMEN** |  | **KORREKTURMAßNAHME** | | | | | | | |  | | | |  | | |  |  | | |  |  | | |  | VERANTWORTLICHER | | | | | | | | | | | |  | | | |
|  | Beschreiben Sie hier die Aktion | | | | | | | | | | | | | | | | | | | | | | |  |  | | | | | | | | | | | |  | | | |
|  |  | DATUMSAKTION ZUM STARTEN | | | | | | | | | | | |  | | | |
|  |  |  | | | | | | | | | | | |  | | | |
|  |  | DATUM DER FERTIGSTELLUNG | | | | | | | | | | | |  | | | |
|  |  |  | | | | | | | | | | | |  | | | |
|  |  | | | | |  |  | |  | | | |  | | |  |  | | |  |  | | |  |  | | |  |  | | | | | | | |  | | | |